

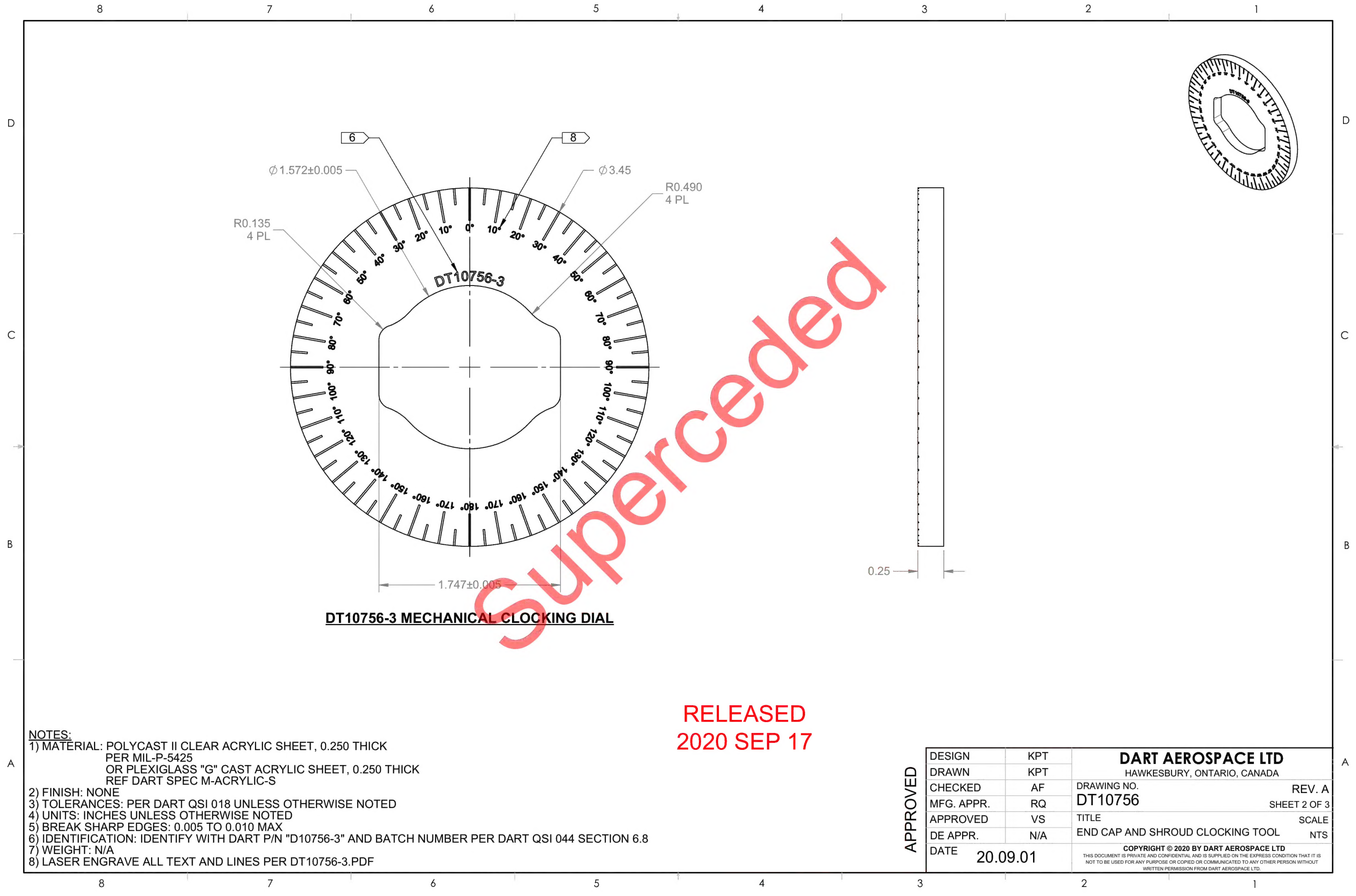
NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET, 0.250 THICK  
PER MIL-P-5425  
OR PLEXIGLASS "G" CAST ACRYLIC SHEET, 0.250 THICK  
REF DART SPEC M-ACRYLIC-S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D10756-1" AND BATCH NUMBER PER DART QSI 044 SECTION 6.8
- 7) WEIGHT: N/A
- 8) LASER ENGRAVE ALL TEXT AND LINES PER DT10756-1.PDF

RELEASED  
2020 SEP 17

APPROVED

A	NEW ISSUE		KPT	20.09.01
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	AF	DRAWING NO.		REV. A
MFG. APPR.	RQ	<b>DT10756</b>		SHEET 1 OF 3
APPROVED	VS	TITLE		SCALE
DE APPR.	N/A	END CAP AND SHROUD CLOCKING TOOL		NTS
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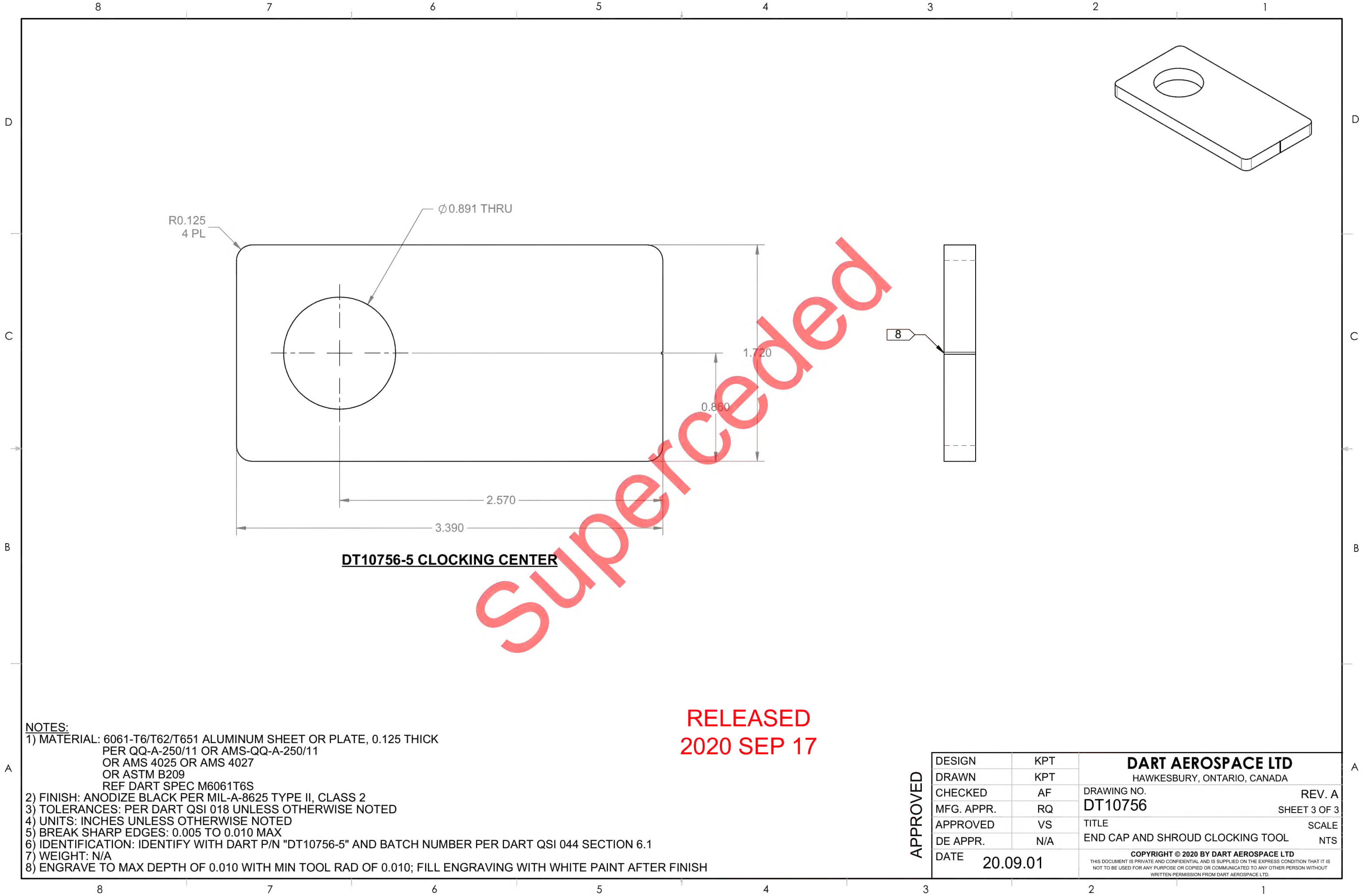
DT10756-3 MECHANICAL CLOCKING DIAL

- NOTES:
- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET, 0.250 THICK  
PER MIL-P-5425  
OR PLEXIGLASS "G" CAST ACRYLIC SHEET, 0.250 THICK  
REF DART SPEC M-ACRYLIC-S
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D10756-3" AND BATCH NUMBER PER DART QSI 044 SECTION 6.8
  - 7) WEIGHT: N/A
  - 8) LASER ENGRAVE ALL TEXT AND LINES PER DT10756-3.PDF

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MFG. APPR.	RQ	SHEET 2 OF 3	
APPROVED	VS	TITLE	SCALE
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R0.125  
4 PL

Ø0.891 THRU

1.720

0.860

2.570

3.390

**DT10756-5 CLOCKING CENTER**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE, 0.125 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC M6061T6S
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE II, CLASS 2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10756-5" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
  - 7) WEIGHT: N/A
  - 8) ENGRAVE TO MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010; FILL ENGRAVING WITH WHITE PAINT AFTER FINISH

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**2020 SEP 17**

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MFG. APPR.	RQ	SHEET 3 OF 3	
APPROVED	VS	TITLE	SCALE
DE APPR.	N/A	END CAP AND SHROUD CLOCKING TOOL	NTS
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